

10/587425  
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**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

APPLICANTS: Samantha Jones

SERIAL No. Unassigned

EXAMINER: Unassigned

FILED: Herewith

GROUP No.: Unassigned

TITLE: IMPROVED INVESTMENT CASTING PROCESS

USPTO CUSTOMER NO.: 27623

Attorney Docket No.:

Mail Stop PCT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT**

Dear Sir:

Please amend the application as follows:

**Amendments to the Claims** are reflected in the listing of claims, which begins on page 2 of this paper.

**Remarks/Arguments** begin on page 5 of this paper.